

Hardware: (28) 3-1/2" Truss 5/16" Bolts (27) 4-1/2" Carriage 5/16" Bolts (55) Nuts (55) Flat Washers

Tools Required: Large Phillip's Head Screwdriver 1/2 Socket or Wrench Hammer

Parts List

Box 1:

(2) Table Slats with 3 holes (Aluminum Reinforced)

(2) Table Slats with 5 holes (Aluminum Reinforced)

(1) Center Table Slat with Umbrella hole (Aluminum Reinforced)

(4) Seat Slats with 2 holes (Aluminum

- Reinforced) (4) Seat Cleats
- (2) Angle Braces
- (2) Seat Supports

- (4) Legs
- (1) Table Center Cleat with 2 holes
- (2) Table End Cleats with 4 holes

Assembly Instructions

Step One: Set Up

READ ENTIRE INSTRUCTIONS BEFORE BEGINNING! Carefully remove contents

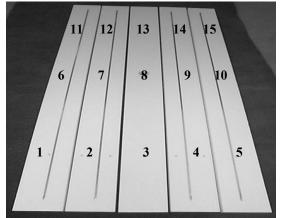
from box. Make sure that all parts and hardware are included.

Step Two: Table Slat Placement

Place All Table Slats face down with Aluminum facing up on a flat clean surface. Follow the following list for placement.

1st Slat (Far Left)= Table Slat with holes #1,#6,#11 2nd Slat (Middle Left)= Table Slat with holes #2,#7,#12 2rd Slat (Middle)= Conter Table Slat with holes #2 #8 #7

3rd Slat (Middle)= Center Table Slat with holes #3,#8,#13 4th Slat (Middle Right)= Table Slat with holes #4,#9,#14 5th Slat (Far Right)= Table Slat with holes #5,#10,#15 (Right Picture)

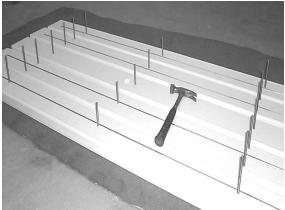


WARRANTY QUESTIONS OR COMMENTS PLEASE CALL TOLL FREE AT 1-800-809-3114

Box 2:

Step Three: Carriage Bolt Placement

Insert (19) 4-1/2" Carriage 5/16" Bolts into all Table Slat End and Center Holes. Tap bolts with a hammer to set square into the End and Center Holes (Right picture)



Step Four: Table End & Center Cleats Attachment



Place End and Center Cleat to Table Slat Carriage Bolts by taping them into place on all Carriage Bolts with a hammer and align cleats with numbers on slats. Attach Cleats using flat washers, nuts and finger tighten (Left Picture). Do not tighten at this time.

Step Five: Leg Attachment

Place Leg along the inside of the End Cleat with the Leg angled to the outside of the Table Top, while aligning (2) pre-drilled holes. Attach using (2) 3-1/2" Truss 5/16" Bolts (Right Picture). Finger tighten using flat washers and nuts. Do not tighten at this time. Repeat process for all four legs.



Step Six: Seat Support Attachment



Place Seat Support along inside of legs, while aligning pre-drilled holes. Holes in Seat Supports must align with holes in the Table center Cleat for aligning and attaching the Angle Braces. Attach using (4) 3-1/2" Truss 5/16" Bolts. Finger tighten using flat washers and nuts (Left Picture). Do not tighten at this time. Repeat process on other side.

Step Seven: Angle Brace Attachment

Place (2)Angle Braces along Seat Supports to the Table Center Cleat while aligning pre-drilled holes. Attach using (4) 3-1/2" Truss 5/16" Bolts. Finger tighten using flat washers and nuts. Do not tighten at this time. (Right picture)



Step Eight: Placing Table to Standing Position

Place Table to Standing Position on to its legs. This will require two people.



Step Nine: Seat Cleats Attachment

Place (4) Seat Cleats along inside of Seat Supports, while aligning pre-drilled holes. Attach using (8) 3-1/2" Truss 5/16" Bolts. Finger tighten using flat washers and nuts (Left Picture). Do not tighten at this time.

Step Ten: Seat Slat Attachment

Place Seat Slats on top of Seat Supports and Seat Cleats aligning pre-drilled holes, with Aluminum side facing down. Attach using (8) 4-1/2" Carriage 5/16" Bolts. This may require using a hammer to tap the Carriage bolts in to pre-drilled holes. Finger tighten using flat washers and nuts. Do not tighten at this time.



Step Eleven: Tightening of Hardware

Tighten all connections. Do not over tighten!!! Over tightening of hardware can cause damage to the item.