

SEASIDE CASUAL FURNITURE

ENVIRO WOOD

(84) 44In X 130In Portsmouth Dining Table rev. B



Hardware:

- (28) 3" Hex 1/4" Lags
- (20) 3/4" Pan Head Screws
- (35) 1-1/4" Phillip's Head Screws
- (2) Thumb Screws
- (8) 3-1/2" Connector Bolts
- (12) Flat Washers
- (8) Lock Washers
- (8) Nuts

Tools Required:

- Phillip's Head Screwdriver
- 7 /16 Socket or Wrench
- 4MM Allen Wrench (Included)

- Parts List:** (1) Long Table Top (1) Short Table Top (2) Outer Leg Assemblies
(2) Middle Leg Assemblies (2) Long leg Stretchers (1) Lower Umbrella Stretcher
(1) Upper Umbrella Stretcher (2) Long Aprons (2) Short Aprons (2) Outer Trim Aprons
(4) Aluminum Support Brackets

Assembly Instructions

Step One: Set Up

READ ENTIRE INSTRUCTIONS BEFORE BEGINNING! Carefully remove contents from box. Make sure that all parts and hardware are included. Will Require Four People for Handing of Table

Step Two: Long Leg Stretcher Assembly

Place Long Leg Stretchers between Outer Leg Assemblies aligning pre-drilled holes. Attach using (8) 3" Hex 1/4" Lags. (Right Picture)



Step Three: Middle Leg Assembly

Place Middle Leg Assembly to outside of Long Leg Stretchers aligning pre-drilled holes. Attach using 3-1/2" connector bolts. Finger tighten using flat & lock washers and nuts. Do not tighten at this time. (Left Picture) Repeat process on other side.

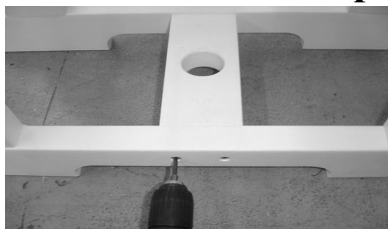


Step Four: Upper Umbrella Stretcher Assembly

Place Upper Umbrella Stretcher between Long Leg Stretchers aligning pre-drilled holes. Attach using (4) 3" Hex 1/4" Lags. (Right Picture)



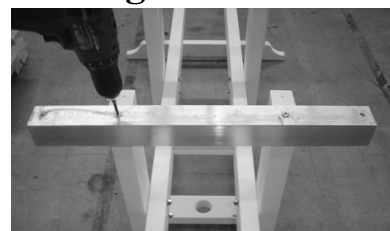
Step Five: Lower Umbrella Stretcher Assembly



Place Lower Umbrella Stretcher between Middle Leg Assemblies Feet aligning pre-drilled holes. Attach using (4) 3" Hex 1/4" Lags. (Left Picture)

Step Six: Attaching Aluminum Support Brackets to Middle Leg Assemblies

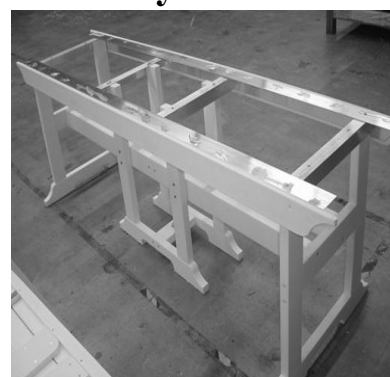
Place Aluminum Supports Brackets across the top of Middle Leg Assemblies aligning pre-drilled holes. Attach using (4) 3" Hex 1/4" Lags. (Right Picture)



Step Seven: Long Apron & Support Brackets Assembly



Place Aluminum Supports Brackets on the top of Outer Leg Assemblies aligning pre-drilled holes. Place Long Aprons across Outer Leg Assemblies and there Aluminum Support Brackets aligning all pre-drilled holes. Attach using (4) 3" Hex 1/4" Lags through Long Apron and Brackets. (Left & Right Picture)

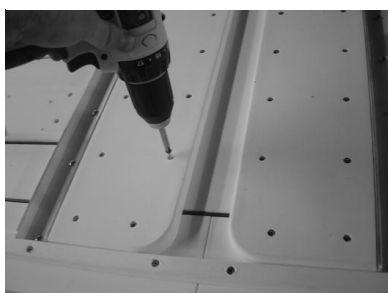


Step Eight: Short Apron Assembly

Place Short Apron between Long Apron's ends and place it underneath the Long Apron's Aluminum, while placing it against Outer Leg Assembly aligning pre-drilled holes. Attach using (2) 3" Hex 1/4" Lags. Repeat process for other end. (Right Picture)

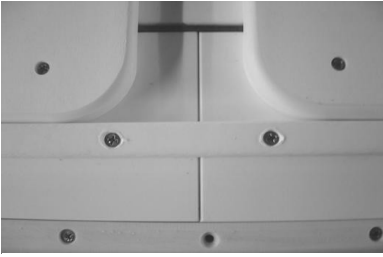


Step Nine: Table Top Assembly



Place Long Table Top & Short Table Top together face down on a flat clean surface. Align Long Cleat to Center Slat. Attach together using (9) 1-1/4" Phillip's Head Screws through pre-drilled holes in the Long Cleat. (Left Picture)

Step Ten: Outer Trim Aprons



Place Outer Trim Aprons center across the outer edge of the Table Top Assembly. Align flush with the aluminum. Attach using (24) 1-1/4" Phillip's Head Screws. (Left & Right Picture)



Step Eleven: Flipping Base Assembly Over onto Table Top

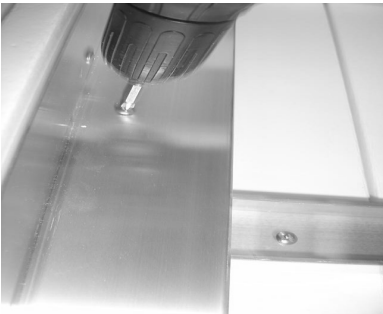
Flip Base Assembly over onto the Table Top Assembly aligning base assembly to the center of the Table Top Assembly. This step will require four people to handle Base Assembly.

Step Twelve: Attaching Middle Aluminum Support Brackets to Table Top

Align Middle Aluminum Support Brackets that are attached to the Base Assembly to pre-drilled holes in the Long Aprons Aluminum. Adjusting Base Assembly position may be required. Adjusting Base Assembly position will require four people. Attach using (4) 3/4" Pan Head Screws and Flat Washers.



Step Thirteen: Attaching Long Apron to Table Top Assembly



Attach Long Aprons to Table Top Assembly using (16) 3/4" Pan Head Screws through Aluminum.

Step Fourteen: Flipping Table Over & Tightening of Hardware

Flipping Table Over Will Require Four People. Tighten all connections. **Do not over tighten!!! Over tightening of hardware can cause damage to the item.**